

Work Order ID 130706

Monday, March 23, 2015 10:43:40 AM

130706

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Item ID: D206-781-143KIV Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Cabin Overhead Panel with Rotor Brake 206A / B, Ivory

Start Date: 3/23/2015 Start Qty: 1.00 *1* Cust Item ID:

Required Date: 3/23/2015 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: MCS Date: 1503-23 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D206-781-143KIV CHG001								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

(1x)

DAS
46
9-89

[Redacted]

DAS
46
9-89

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(1x)

DAS
46
9-89

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Item ID: D206-781-143KIV

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cabin Overhead Panel with Rotor Brake 206A / B, Ivory

Start Date: 3/23/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/23/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-143 Location: <u>PL618</u> PPP Rev: _____								MAR 24 2015 DAS 06 9-89
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15/3/26 *[Signature]*
MUE
15-3-24

Picklist Print

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Parent Item: D206-781-143KIV

D206-781-143KIV

Parent Item Name: Cabin Overhead Panel with Rotor Brake 206A / B, Ivory

Start Date: 3/23/2015

Required Date: 3/23/2015

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3821-3KIV		Manufactured	No			110	Each	1.0000	1	1			
D3821-3KIV		DAS 46							**				DAS 06 9-89
Panel W/ Rotor Brake-Ivory		9-89											
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				pko		1							
				129288		1							
NAS388-6-8P		Purchased	No			110	Each	60.0000	4	4			
NAS388-6-8P		DAS 46							**				DAS 06 9-89
SCREW		9-89											
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST263		60							
				m131340		60							
NAS391B6P		Purchased	No			110	Each	106.0000	4	4			
NAS391B6P		DAS 46							**				DAS 06 9-89
Washer		9-89											
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST263		106							
				m131340		106							

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